# **NOEplast**











## Exterior application





Masoury design
Pattern: Kufstein (564900)

Straight design Pattern: Brussel (563400)

## Exterior application





Timber design

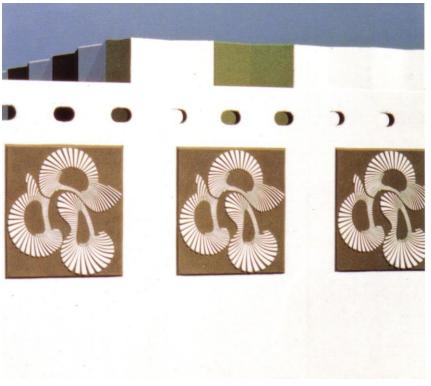
Pattern: Freiburg (560100)

Straight design

Pattern: Lyon (561900)

## Exterior application





Masoury design Pattern: Berlin (562700)

Graphic design Pattern: Dynografia (562300)

## Interior application



Timber design
Pattern: Biberach (56000)



Special Liverpool II for Shek Kip Mei Phase I

## Flooring application







Anti-slip design Pattern: Antirutsch I (568200)

#### Use of NOEplast formliner





- Create textured concrete surfaces with an appealing aesthetic finish.
- Add warmth to a wall or building through the varying interplay of light and shade.
- The visual effects change throughout the sharp contrasts of deep profiles and the softer, more subtle shades of shallow pattern.
- Possibility to produce of large areas of aesthetic, uniformly textured concrete with an almost infinite variety of standard patterns plus the added ability to create purposemade individual design.
- Unique in offering designers a creative medium in formed concrete.
- Equally effective for cast in-situ concrete or for pre-cast elements such as parapets, beams, columns walling, copings etc
- The flexibility of the liners curved surfaces present no difficulty.
- Formliners can be used many times, the ability to conceal irregularities and surface imperfections in both colour and finish of cast concrete.

## Fixing of texture formliner



- Can be cut to size using either a trimming knife for thin mats or a circular saw with a coarse blade
- ✓ With care in positioning joint marks are hardly visible on the finished concrete.
- ✓ When liners are used in horizontal moulds they are simply cut to size and placed in the mould.
- Abutting edges can be secured adhesive tape or stuck to a ply backing with NOE Adhesive.
- ✓ The edges of htin liners are sometimes held down with fillets bedded on thin foam to prevent grout leakage.
- ✓ Thickness mats are simply fitted flush against the sides of the mould.
- Mats which are frequently used may required retrimming.

## Formliner arrangement on formwork



Project: YL/46/99

Tin Shui Wai Further Development Road D3 and Construction Wetland Pattern: Artistic design — Liverpool (561800)

### Vertical joint



- ✓ When casting large areas it may be necessary to butt two or more mats side by side.
- ✓ Continuity of the pattern can generally be achieved by matching the corresponding points of the design.
- ✓ However, with some NOEplast designs it may be advisable to provide a dummy joint.

### Horizontal joints



- ✓ With few exception liners are supplied in sufficient length to accommodate uninterrupted, fullheight pours.
- ✓ Where horizontal joints cannot be avoided it is often advisable to accentuated the joint by forming a recess in the concrete.

## Formwork cleaning



The textured formliners must be dust-free and dry before applying the release agent

## Formwork arrangement

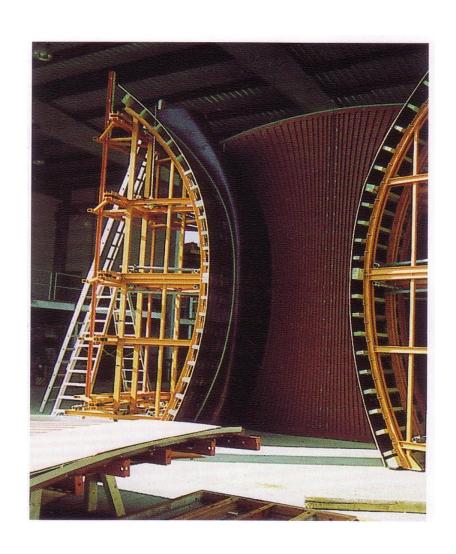


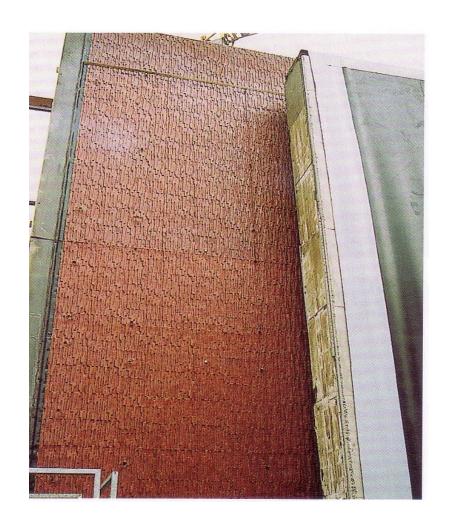






#### Liner for structure





## Formwork set up









## Preparation

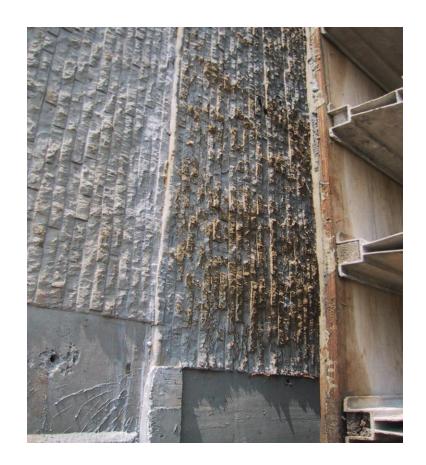




- ✓ Before placing the reinforcement, release agent should be thinly applied to the liner
- ✓ Any excess release agent should be carefully removed. This is particularly important after spray application

#### Formwork remove after concreting grouting





Project: HY/2000/18 - Kam Tin Bypass

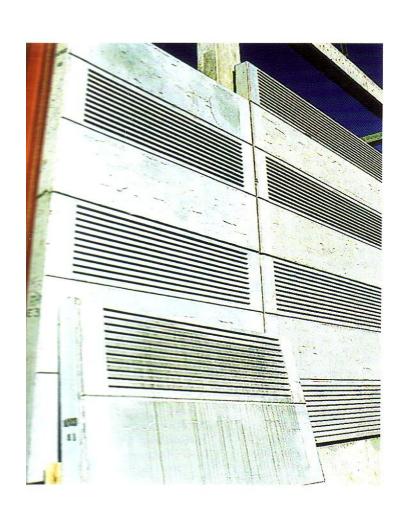
Pattern: Masoury design — Zyklop (560300)

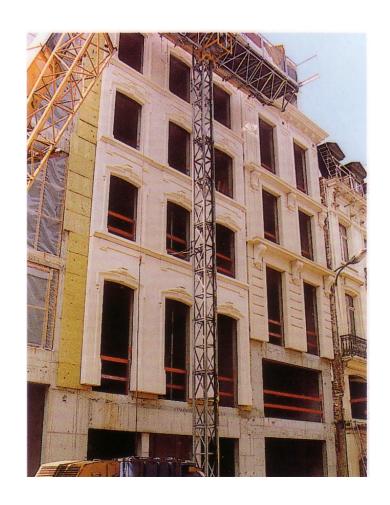
## Pre-cast panel





## Pre-cast panel Installation





### Inspection after concrete finish



## Concrete finishing





#### Artistic design Liverpool (561800) for R.E Wall









#### Artistic design Boston (560600) for Pre-cast panel



#### Artistic design Buffalo (561100) for Noise barrier



#### Timber design Hong Kong (569150) for Noise barrier



#### Masoury design Zyklop (560300) for HY/2000/18 Kam Tin Bypass





### Packing





- Small loose liner will be packed in bundle
- ❖ Large loose liner will packed in wooden crate or pallet
- ❖ Adhesive and release agent packed by separate carton box

### Storage





- Should be stored flat.
- ❖ They are in spite of their elastic characteristics Not sensitive to excessive mechanical stress
- Do not kink or fold the mats
- The form liner must be protected from weather if they are stored or not used for long periods.

### Special Adhesive (569510)



- Container: 4.6 kg per can
- ❖ Components: A + B
- Rate: 600 gram per 1 square meter
- Used for fixing liner to timber, plastic-faced or steel forms
- It is essential to ensure that both the back of the liner and the face of the form are clean, dry and free from grease (Observe safety precautions!)
- At the time of use this adhesive should not be at a temperature below +15°C
- With care the liners can be detached from the forms for subsequent re-use

## Release Agent (569730)



- Container: 5 litre per can
- Rate: 1 litre for 25 square meter
- Apply before laying the reinforcement on the NOEplast form liner
- Ensure release agent can build up firmly on the form liner surface
- Apply evenly on all sides especially in the case of deep structure
- Any excess release agent should be carefully removed. This is particularly important after spray application.
- With care the liners can be detached from the forms for subsequent re-use

#### Accessories

